

Garant
GARANT Master Alu solid carbide milling cutter, HPC HPC, uncoated, Ø e8 DC: 4 mm

Order data

Order number	203207 4
GTIN	4062406565848
Item class	11X

Description
Version:

For finishing operations.

Special geometry for optimum chip evacuation.

Unequal spacing gives high intrinsic stability and smooth cutting action.

For profile milling as a finishing operation.

Tolerance nominal Ø: e8

No. of teeth Z: 5

Helix angle: 38 degrees

Direction of infeed: horizontal

Shank: DIN 6535 HA to h6

Balance quality with shank: G 2.5 with HA

No. of teeth Z: 5

Flute length L_c : 16 mm

Overhang length L_1 incl. recess: 23 mm

Recess Ø D_1 : 3.8 mm

Overall length L: 65 mm

Shank Ø D_s : 6 mm

Technical description

Balance quality with shank	G 2.5 with HA
Cutting edge Ø D_c	4 mm
Direction of infeed	horizontal
Tolerance nominal Ø	e8

Shank Ø D _s	6 mm
Recess Ø D ₁	3.8 mm
Helix angle	38 degrees
No. of teeth Z	5
Overall length L	65 mm
Feed f _z for side milling in short-chipping aluminium	0.05 mm
Flute length L _c	16 mm
Corner chamfer angle	90 degrees
Shank	DIN 6535 HA to h6
Overhang length L ₁ incl. recess	23 mm
Series	GARANT Master Alu
Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	W
Spacing of the cutters	unequal spacing
Cutting width a _e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Machining strategy	HPC
Colour ring	yellow
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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