

Garant

GARANT Master Titan solid carbide finishing cutter HPC, uncoated, Ø e8 DC: 4 mm



Order data

Order number	203632 4
GTIN	4045197991546
Item class	11Z

Description

Version:

For **finishing operations**.

Special geometry for optimum chip evacuation.

Unequal spacing gives high **intrinsic stability and smooth cutting action**.

For **profile milling as a finishing operation** in **titanium and titanium alloys**.

Advantage:

Suitable for medical technology and approved for foodstuffs.

Tolerance nominal Ø: e8

No. of teeth Z: 7

Helix angle: 40 degrees

Direction of infeed: horizontal

Shank: DIN 6535 HA to h6

No. of teeth Z: 7

Flute length L_c : 11 mm

Overall length L: 57 mm

Shank Ø D_s : 6 mm

Corner rounding r_v : 0.05 mm

Feed f_z for side milling in titanium > 850 N/mm²: 0.03 mm

Technical description

Overall length L	57 mm
Helix angle	40 degrees
Cutting edge Ø D_c	4 mm

Feed f_z for side milling in titanium > 850 N/mm ²	0.03 mm
Shank	DIN 6535 HA to h6
Flute length L_c	11 mm
Direction of infeed	horizontal
Tolerance nominal \varnothing	e8
No. of teeth Z	7
Shank $\varnothing D_s$	6 mm
Corner rounding r_v	0.05 mm
Series	GARANT Master Titan
Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Helix angle characteristic	unequal spacing
Cutting width a_e for milling operation	0.1×D for side milling
Through-coolant	no
Machining strategy	HPC
Colour ring	pink
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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