

Garant
GARANT Master Alu SlotMachine solid carbide roughing end mill HPC, DLC, Ø e8 DC: 18 mm

Order data

Order number	205250 18
GTIN	4062406122270
Item class	11X

Description
Version:

For roughing.

Special profile for machining non-ferrous metals.

Advantage:

Optimised flute form, eccentric relief ground, generous chip spaces.

Up to $2 \times D$ into solid material at very high feed rates and smooth cutting action.

Ramping capability up to 45° .

Very high feed rates when plunging vertically, thanks to **special plunging geometry**.

Tolerance nominal Ø: e8

No. of teeth Z: 4

Helix angle: 35 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

Balance quality with shank: G 2.5 with HA

No. of teeth Z: 4

Flute length L_c : 31 mm

Overhang length L_1 incl. recess: 42 mm

Recess Ø D_1 : 17 mm

Overall length L: 92 mm

Shank Ø D_s : 18 mm

Technical description

Cutting edge Ø D_c	18 mm
Overhang length L_1 incl. recess	42 mm

Tolerance nominal $\varnothing$	e8
Overall length L	92 mm
Direction of infeed	horizontal, oblique and vertical
Feed f_z for slot milling in short-chipping aluminium	0.22 mm
Shank	DIN 6535 HA to h6
Recess $\varnothing D_1$	17 mm
Flute length L_c	31 mm
Helix angle	35 degrees
Shank $\varnothing D_s$	18 mm
No. of teeth Z	4
Feed f_z for side milling in short-chipping aluminium	0.25 mm
Balance quality with shank	G 2.5 with HA
Corner rounding r_v	0.32 mm
Series	GARANT Master Alu
Coating	DLC
Tool material	Solid carbide
Standard	DIN 6527
Milling profile	WR
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	0.4×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Machining strategy	HPC
Colour ring	yellow
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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