

Garant
GARANT Master Alu SlotMachine solid carbide roughing end mill HPC, DLC, Ø e8 DC: 18 mm

Order data

Order number	205265 18
GTIN	4062406122591
Item class	11X

Description
Version:

For roughing.

Special profile for machining non-ferrous metals.

Advantage:

Optimised flute form, eccentric relief ground, generous chip spaces.

Up to $2 \times D$ into solid material at very high feed rates and smooth cutting action.

Ramping capability up to 45° .

Very high feed rates when plunging vertically, thanks to **special plunging geometry**.

Tolerance nominal Ø: e8

No. of teeth Z: 4

Helix angle: 35 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

Balance quality with shank: G 2.5 with HA

No. of teeth Z: 4

Flute length L_c : 54 mm

Overhang length L_1 incl. recess: 67 mm

Recess Ø D_1 : 17 mm

Overall length L: 117 mm

Shank Ø D_s : 18 mm

Technical description

Recess Ø D_1	17 mm
Direction of infeed	horizontal, oblique and vertical

Feed f_z for slot milling in short-chipping aluminium	0.22 mm
Cutting edge $\varnothing D_c$	18 mm
Flute length L_c	54 mm
Tolerance nominal $\varnothing$	e8
Shank	DIN 6535 HA to h6
Balance quality with shank	G 2.5 with HA
Feed f_z for side milling in short-chipping aluminium	0.25 mm
Overhang length L_1 incl. recess	67 mm
No. of teeth Z	4
Helix angle	35 degrees
Shank $\varnothing D_s$	18 mm
Overall length L	117 mm
Corner rounding r_v	0.32 mm
Series	GARANT Master Alu
Coating	DLC
Tool material	Solid carbide
Standard	Manufacturer's standard
Milling profile	WR
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	0.5×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Machining strategy	HPC
Colour ring	yellow
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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