

Garant

GARANT Master INOX M SlotMachine solid carbide roughing end mill HPC, TiAlN, Ø d11 DC: 4 mm



Order data

Order number	205448 4
GTIN	4062406275471
Item class	11X

Description

Version:

With a **new-type knurled profile**, optimised for higher feed rates in INOX. Improved cutting edge protection thanks to slight edge honing. **Tremendous bending strength** due to the use of **ultra-fine grain substrate**. Number of teeth tailored to performance and process reliability.

Advantage:

The tool geometry produces particularly tightly rolled swarf that is discharged via flat chip breaker recesses. As a result, the tool maintains an **extremely stable core**.

Application:

For roughing machining, particularly suitable for full-slot machining.

Tolerance nominal Ø: d11

No. of teeth Z: 4

Helix angle: 40 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 4

Flute length L_c : 8 mm

Overall length L: 54 mm

Shank Ø D_s : 6 mm

Corner chamfer width at 45°: 0.15 mm

Feed f_z for slot milling in stainless steel > 900 N/mm²: 0.01 mm

Technical description

Feed f_z for side milling in INOX > 900 N/mm ²	0.015 mm
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Feed f_z for slot milling in stainless steel $> 900 \text{ N/mm}^2$	0.01 mm
Shank $\varnothing D_s$	6 mm
Helix angle	40 degrees
Direction of infeed	horizontal, oblique and vertical
Tolerance nominal \varnothing	d11
Corner chamfer width at 45°	0.15 mm
No. of teeth Z	4
Cutting edge $\varnothing D_c$	4 mm
Corner chamfer angle	45 degrees
Shank	DIN 6535 HB to h6
Flute length L_c	8 mm
Overall length L	54 mm
Series	GARANT Master INOX
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 6527
Milling profile	NR
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Cutting width a_e for milling operation	$0.5 \times D$ for side milling
Through-coolant	no
Machining strategy	HPC
Colour ring	blue
Type of product	End mill