

Garant
GARANT Master Steel SlotMachine solid carbide roughing end mill HPC, TiAlN, Ø d11 DC: 8 mm

Order data

Order number	205556 8
GTIN	4062406112127
Item class	11X

Description
Version:

With a new-type knurled profile, optimised for higher feed rates. Improved cutting edge protection thanks to slight edge honing. Tremendous bending strength due to the use of ultra-fine grain substrate.

Advantage:

The tool geometry produces particularly tightly rolled swarf that is discharged via flat chip breaker recesses. As a result, the tool maintains an extremely stable core.

Plunge angle of up to 10° possible thanks to generous recess on the front face.

Application:

For roughing machining.

Note:

Particularly long neck recess for avoiding interference contours.

With conically increasing recess to guarantee stability at long overhangs.

Tolerance nominal Ø: d11

No. of teeth Z: 5

Helix angle: 42 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 5

Flute length L_c : 21 mm

Overhang length L_1 incl. recess: 62 mm

minimum shank recess dia. D_5 : 7.2 mm

maximum shank recess dia. D_6 : 7.8 mm

Overall length L: 100 mm

Technical description

Flute length L_c	21 mm
Feed f_z for side milling in steel < 900 N/mm ²	0.05 mm
Overhang length L_1 incl. recess	62 mm
maximum shank recess dia. D_6	7.8 mm
Shank	DIN 6535 HB to h6
minimum shank recess dia. D_5	7.2 mm
Direction of infeed	horizontal, oblique and vertical
Corner chamfer width at 45°	0.4 mm
Shank $\varnothing D_s$	8 mm
Tolerance nominal \varnothing	d11
Helix angle	42 degrees
Cutting edge $\varnothing D_c$	8 mm
No. of teeth Z	5
Overall length L	100 mm
Corner chamfer angle	45 degrees
Series	GARANT Master Steel
Coating	TiAlN
Tool material	solid carbide
Standard	Manufacturer's standard
Milling profile	NR
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	0.3×D for side milling
Through-coolant	no
Machining strategy	HPC
Colour ring	green
Type of product	End mill