

Garant

GARANT Master Alu PickPocket solid carbide torus cutter HPC, DLC, Ø e8 DC / R1: 10/0,5 mm



Order data

Order number	206255 10/0,5
GTIN	4062406156251
Item class	11X

Description

Version:

Cutting edge length to DIN 6527.

All dimensions to DIN.

Tolerance: Corner radius $R_1 = \pm 0.01$ mm.

Application:

Especially for **high speed machining** in **mould and tool making** for **copy milling**.

No. of teeth Z: 3

Helix angle: 42 degrees

Shank: DIN 6535 HA to h6

Balance quality with shank: G 2.5 with HA

No. of teeth Z: 3

Flute length L_c : 22 mm

Corner radius R_1 : 0.5 mm

Overhang length L_1 incl. recess: 30 mm

Recess $\varnothing D_1$: 9.8 mm

Overall length L: 72 mm

Technical description

Feed f_z for side milling in short-chipping aluminium	0.12 mm
Balance quality with shank	G 2.5 with HA
Feed f_z for copy milling in short-chipping aluminium	0.14 mm
Shank	DIN 6535 HA to h6

Flute length L_c	22 mm
Overhang length L_1 incl. recess	30 mm
Overall length L	72 mm
Recess $\varnothing D_1$	9.8 mm
Shank $\varnothing D_s$	10 mm
No. of teeth Z	3
Cutting edge $\varnothing D_c$	10 mm
Corner radius R_1	0.5 mm
Helix angle	42 degrees
Series	GARANT Master Alu
Coating	DLC
Tool material	Solid carbide
Standard	DIN 6527
Type	W
Tolerance nominal \varnothing	e8
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	$0.5 \times D$ for side milling
Cutting width a_e for milling operation	$0.5 \times D$ for side milling
Through-coolant	no
Machining strategy	HPC
Shank tolerance	h6
Colour ring	yellow
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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