

Garant**GARANT Master Alu PickPocket solid carbide torus cutter HPC, DLC, Ø e8 DC / R1: 8/1,0 mm****Order data**

Order number	206257 8/1,0
GTIN	4062406156381
Item class	11X

Description**Version:**

Cutting edge length to DIN 6527.

Tolerance: Corner radius $R_1 = \pm 0.01$ mm.**Application:**Especially for **high speed machining** in **mould and tool making** for **copy milling**.

No. of teeth Z: 3

Helix angle: 42 degrees

Shank: DIN 6535 HA to h6

Balance quality with shank: G 2.5 with HA

No. of teeth Z: 3

Flute length L_c : 19 mmCorner radius R_1 : 1 mmOverhang length L_1 incl. recess: 30 mmRecess Ø D_1 : 7.8 mm

Overall length L: 68 mm

Technical description

No. of teeth Z	3
Flute length L_c	19 mm
Helix angle	42 degrees
Overhang length L_1 incl. recess	30 mm
Shank Ø D_s	8 mm

Feed f_z for side milling in short-chipping aluminium	0.07 mm
Cutting edge $\varnothing D_c$	8 mm
Recess $\varnothing D_1$	7.8 mm
Feed f_z for copy milling in short-chipping aluminium	0.1 mm
Shank	DIN 6535 HA to h6
Balance quality with shank	G 2.5 with HA
Corner radius R_1	1 mm
Overall length L	68 mm
Series	GARANT Master Alu
Coating	DLC
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	W
Tolerance nominal $\varnothing$	e8
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	$0.03 \times D$ for copy milling
Cutting width a_e for milling operation	$0.5 \times D$ for side milling
Through-coolant	no
Machining strategy	HPC
Shank tolerance	h6
Colour ring	yellow
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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