

Garant

GARANT Master Steel solid carbide torus cutter HPC, TiAlN, Ø e8 DC / R1: 12/1,5 mm



Order data

Order number	206333 12/1,5
GTIN	4062406276409
Item class	11X

Description

Version:

HPC milling cutter with **newly developed high-performance coating**. For **outstanding tool life** and **optimum metal removal rates** in a range of materials.

With **double relief ground side clearance angle**.

Tolerance: Corner radius R_1

Radius size 0.1 mm – 1 mm: $R_1 = \pm 0.003$ mm.

Radius size > 1.0 mm – 1 mm : $R_1 = \pm 0.005$ mm.

Advantage:

Optimised flute form, eccentric relief ground, wide chip space.

Application:

Especially for **high speed machining** in **mould and tool making** for **copy milling**. Excellent results for **dry milling**.

No. of teeth Z: 5

Helix angle: 30 degrees

Shank: DIN 6535 HA to h6

No. of teeth Z: 5

Flute length L_c : 12 mm

Corner radius R_1 : 1.5 mm

Overhang length L_1 incl. recess: 38 mm

minimum shank recess dia. D_5 : 11 mm

maximum shank recess dia. D_6 : 11.8 mm

Technical description

Corner radius R_1	1.5 mm
---------------------	--------

Shank	DIN 6535 HA to h6
Feed f_z for side milling in steel $< 1100 \text{ N/mm}^2$	0.045 mm
No. of teeth Z	5
Overall length L	83 mm
Overhang length L_1 incl. recess	38 mm
Cutting edge $\varnothing D_c$	12 mm
Shank $\varnothing D_s$	12 mm
Feed f_z for copy milling in steel $< 1100 \text{ N/mm}^2$	0.05 mm
Helix angle	30 degrees
Flute length L_c	12 mm
maximum shank recess dia. D_6	11.8 mm
minimum shank recess dia. D_5	11 mm
Series	GARANT Master Steel
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	H
Tolerance nominal \varnothing	e8
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	0.03×D for copy milling
Cutting width a_e for milling operation	0.2×D for side milling
Through-coolant	no
Machining strategy	HPC
Colour ring	green
Type of product	End mill