

Garant
**GARANT Master Steel solid carbide ball nose slot drill HPC, TiAlN, Ø f8 DC / D
S: 1,5/6 mm**

Order data

Order number	207244 1,5/6
GTIN	4062406285104
Item class	11X

Description
Version:
Precision ground for very high accuracy requirements.

Tolerance: Radius contour = ± 0.005 mm.

Improved cutting edge protection thanks to slight edge honing. Tremendous bending strength due to the use of ultra-fine grain substrate.

No. of teeth Z: 2

Helix angle: 28 degrees

No. of teeth Z: 2

Flute length L_c : 3 mm

Overall length L: 80 mm

Shank $\varnothing D_s$: 6 mm

Feed f_z for side milling in steel < 900 N/mm²: 0.02 mm

Feed f_z for copy milling in steel < 900 N/mm²: 0.025 mm

Technical description

Helix angle	28 degrees
Feed f_z for copy milling in steel < 900 N/mm ²	0.025 mm
Feed f_z for side milling in steel < 900 N/mm ²	0.02 mm
Flute length L_c	3 mm
Shank $\varnothing D_s$	6 mm
Cutting edge $\varnothing D_c$	1.5 mm
Overall length L	80 mm

No. of teeth Z	2
Radius R	0.75 mm
Series	GARANT Master Steel
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal \varnothing	f8
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	0.5×D for side milling
Cutting width a_e for milling operation	0.03×D for copy milling
Shank	DIN 6535 HA to h6
Through-coolant	no
Machining strategy	HPC
Colour ring	green
Type of product	End mill