

Garant
Solid carbide ball nose slot drill HPC, TiAlN, Ø f8 DC / D S: 8 mm

Order data

Order number	207280 8
GTIN	4045197127532
Item class	11X

Description
Version:
Precision ground for very high accuracy requirements.

 Tolerance: Radius contour = ± 0.005 mm.

Note:
Recommended successor product is No. 207244.

No. of teeth Z: 2

Helix angle: 30 degrees

No. of teeth Z: 2

 Flute length L_c : 12 mm

Overall length L: 100 mm

 Shank $\varnothing D_s$: 8 mm

 Feed f_z for side milling in steel < 1100 N/mm²: 0.052 mm

 Feed f_z for copy milling in steel < 1100 N/mm²: 0.06 mm

Technical description

No. of teeth Z	2
Cutting edge $\varnothing D_c$	8 mm
Feed f_z for copy milling in steel < 1100 N/mm ²	0.06 mm
Feed f_z for side milling in steel < 1100 N/mm ²	0.052 mm
Shank $\varnothing D_s$	8 mm
Overall length L	100 mm
Flute length L_c	12 mm

Helix angle	30 degrees
Radius R	4 mm
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	H
Tolerance nominal \varnothing	f8
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	0.5×D for side milling
Cutting width a_e for milling operation	0.03×D for copy milling
Shank	DIN 6535 HA to h6
Through-coolant	no
Machining strategy	HPC
Colour ring	without
Type of product	End mill

Services

Shank recess Type FRST	209900 FRST
Shank grinding Type HB	129100 HB