

Garant
GARANT Master Titan solid carbide ball nose slot drill HPC, TiAlN, Ø f8 DC / DS: 8 mm

Order data

Order number	207482 8
GTIN	4045197989611
Item class	11Z

Description
Version:

Special geometry for machining **titanium and titanium alloys**.

4 centre cutting edges to the centre.

Therefore can be used as a **true 4-edge cutter** at all depths of cut.

Tolerance: Radius contour = ± 0.005 mm.

Note:

Regrinding not recommended.

No. of teeth Z: 4

Helix angle: 45 degrees

No. of teeth Z: 4

Flute length L_c : 12 mm

Overall length L: 58 mm

Shank $\varnothing D_s$: 8 mm

Feed f_z for side milling in titanium > 850 N/mm²: 0.04 mm

Feed f_z for copy milling in titanium > 850 N/mm²: 0.048 mm

Technical description

No. of teeth Z	4
Correction factor for v_c	1.25
Helix angle	45 degrees
Overall length L	58 mm
Feed f_z for copy milling in titanium > 850 N/mm ²	0.048 mm

Cutting edge $\varnothing D_c$	8 mm
Shank $\varnothing D_s$	8 mm
Flute length L_c	12 mm
Feed f_z for side milling in titanium $> 850 \text{ N/mm}^2$	0.04 mm
Radius R	4 mm
Series	GARANT Master Titan
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal \varnothing	f8
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	$0.5 \times D$ for side milling
Cutting width a_e for milling operation	$0.05 \times D$ for side milling
Shank	DIN 6535 HA to h6
Through-coolant	no
Machining strategy	HPC
Colour ring	pink
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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