

Garant
Solid carbide corner rounding cutter HPC, TiAlN, Radius r: 1,25 mm

Order data

Order number	208021 1,25
GTIN	4062406103477
Item class	11X

Description
Version:

Straight fluted, without profile distortion.

Tolerance: $r = \pm 0.01$ mm.

Application:

For rounding and deburring **edges**.

No. of teeth Z: 4

Radius milling: forwards

No. of teeth Z: 4

small $\varnothing D_3$: 0.8 mm

large $\varnothing D_2$: 3.4 mm

Flute length L_c : 1.25 mm

Overall length L: 50 mm

Shank $\varnothing D_s$: 6 mm

Technical description

No. of teeth Z	4
Radius r	1.25 mm
small $\varnothing D_3$	0.8 mm
large $\varnothing D_2$	3.4 mm
Shank $\varnothing D_s$	6 mm
Flute length L_c	1.25 mm
Feed f_z for side milling in steel < 900 N/mm ²	0.02 mm
Overall length L	50 mm

Machining strategy	HPC
Radius milling	forwards
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance of radius contour	± 0.01
Direction of infeed	horizontal
Shank	DIN 6535 HA to h6
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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