

**Garant**
**Solid carbide Woodruff keyseating cutter, TiAlN, Ø DC × LC h11 × e8: 13,5X2 mm**

**Order data**

Order number	208024 13,5X2
GTIN	4062406397036
Item class	11X

**Description**
**Version:**

**With new high-performance coating** for very long tool life. Peripheral cutting, alternate set teeth (staggered). The sides of the teeth are ground to give clearance

**Note:**

Suitable for milling Woodruff keyways to DIN 6888.

Slot milled from solid:  $f_z$  for  $a_p = 0.25 \times D$ .

Type: N

No. of teeth Z: 8

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for Woodruff keyways to DIN 6888: 2.0×5.0 mm

Recess Ø  $D_1$ : 4.6 mm

Overall length L: 56 mm

Shank Ø  $D_s$ : 10 mm

Feed  $f_z$  for slot milling in steel < 900 N/mm<sup>2</sup>: 0.035 mm

**Technical description**

Cutting edge Ø $D_c$	13.5 mm
for Woodruff keyways to DIN 6888	2.0×5.0 mm
Type	N
Recess Ø $D_1$	4.6 mm
No. of teeth Z	8

Feed $f_z$ for slot milling in steel < 900 N/mm <sup>2</sup>	0.035 mm
Overall length L	56 mm
Shank $\varnothing D_s$	10 mm
Flute length $L_c$	2 mm
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 850 D/F
Milling profile	staggered teeth
Tolerance nominal $\varnothing$	e8
Direction of infeed	horizontal
Cutting width $a_e$ for milling operation	Full slot cutting depth 1xD
Shank	DIN 6535 HB to h6
Through-coolant	no
Shank tolerance	h6
Corner chamfer angle	90 degrees
Colour ring	green
Type of product	End mill