

Garant
Solid carbide Woodruff keyseating cutter, TiAlN, Ø DC × LC h11 × e8: 13,5X3 mm

Order data

Order number	208024 13,5X3
GTIN	4062406397043
Item class	11X

Description
Version:

With new high-performance coating for very long tool life. Peripheral cutting, alternate set teeth (staggered). The sides of the teeth are ground to give clearance

Note:

Suitable for milling Woodruff keyways to DIN 6888.

Slot milled from solid: f_z for $a_p = 0.25 \times D$.

Type: N

No. of teeth Z: 8

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for Woodruff keyways to DIN 6888: 3.0×5.0 mm

Recess Ø D₁: 4.6 mm

Overall length L: 56 mm

Shank Ø D_s: 10 mm

Feed f_z for slot milling in steel < 900 N/mm²: 0.035 mm

Technical description

No. of teeth Z	8
Overall length L	56 mm
Cutting edge Ø D _c	13.5 mm
Recess Ø D ₁	4.6 mm
Type	N

for Woodruff keyways to DIN 6888	3.0×5.0 mm
Shank $\varnothing D_s$	10 mm
Feed f_z for slot milling in steel < 900 N/mm ²	0.035 mm
Flute length L_c	3 mm
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 850 D/F
Milling profile	staggered teeth
Tolerance nominal \varnothing	e8
Direction of infeed	horizontal
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Shank	DIN 6535 HB to h6
Through-coolant	no
Shank tolerance	h6
Corner chamfer angle	90 degrees
Colour ring	green
Type of product	End mill