

Garant**Solid carbide dovetail milling cutter Form D 60°, TiAlN, Ø js16 DC: 20 mm****Order data**

Order number	208031 20
GTIN	4062406397869
Item class	11X

Description**Version:****With new high-performance coating** for very long tool life.Angular tolerance $\pm 8'$.**Note:**

For milling dovetails in tool making and machine building.

Feed at 50 % f_z until full engagement.

Through-coolant: no

No. of teeth Z: 8

No. of teeth Z: 8

Recess Ø D_1 : 10.5 mm

Overall length L: 63 mm

Shank Ø D_s : 12 mmFlute length L_c : 8 mmFeed f_z in steel < 900 N/mm²: 0.042 mm**Technical description**

Cutting edge Ø D_c	20 mm
Shank Ø D_s	12 mm
Recess Ø D_1	10.5 mm
Flute length L_c	8 mm
Overall length L	63 mm
Shape	D

Feed f_z in steel < 900 N/mm ²	0.042 mm
No. of teeth Z	8
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 1833
Tolerance nominal Ø	js16
Direction of infeed	horizontal
Shank	DIN 6535 HB to h6
Through-coolant	no
Shank tolerance	h6
Corner chamfer angle	60 degrees
Colour ring	green
Type of product	End mill