

Garant**Solid carbide chamfer mill 60°, uncoated, Ø e8 DC: 12 mm****Order data**

Order number	208065 12
GTIN	4045197859624
Item class	11X

Description**Version:****Tolerance:** Point angle $\pm 1^\circ$.**Application:**

- Countersinking
- Chamfering

Note:For **HB** shanks use order **No. 208068**.

HB shanks are available at the same price as HA.

No. of teeth Z: 2

Shank: DIN 6535 HA with h6

Chamfer mill: 30 degrees

No. of teeth Z: 2

Flute length L_c : 26 mm

Overall length L: 83 mm

Shank $\varnothing D_s$: 12 mmFeed f_z for side milling in steel $< 900 \text{ N/mm}^2$: 0.06 mm**Technical description**

Overall length L	83 mm
Flute length L_c	26 mm
Shank	DIN 6535 HA with h6
Shank $\varnothing D_s$	12 mm
No. of teeth Z	2

Cutting edge Ø D _c	12 mm
Feed f _z for side milling in steel < 900 N/mm ²	0.06 mm
Corner chamfer angle	60 degrees
Chamfer mill	30 degrees
Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal Ø	e8
Helix angle	30 degrees
Cutting width a _e for milling operation	0.5×D for side milling
Countersink tip angle	60 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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