

Garant
Solid carbide chamfer mill 60°, uncoated, Ø e8 DC: 20 mm


Order data

Order number	208065 20
GTIN	4045197859648
Item class	11X

Description

Version:
Tolerance: Point angle $\pm 1^\circ$.

Application:

- Countersinking
- Chamfering

Note:

For **HB** shanks use order **No. 208068**.

HB shanks are available at the same price as HA.

No. of teeth Z: 2

Shank: DIN 6535 HA with h6

Chamfer mill: 30 degrees

No. of teeth Z: 2

Flute length L_c : 38 mm

Overall length L: 104 mm

Shank Ø D_s : 20 mm

Feed f_z for side milling in steel < 900 N/mm²: 0.1 mm

Technical description

Shank Ø D_s	20 mm
Overall length L	104 mm
Shank	DIN 6535 HA with h6
Feed f_z for side milling in steel < 900 N/mm ²	0.1 mm
Cutting edge Ø D_c	20 mm

Flute length L_c	38 mm
No. of teeth Z	2
Corner chamfer angle	60 degrees
Chamfer mill	30 degrees
Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal $\varnothing$	e8
Helix angle	30 degrees
Cutting width a_e for milling operation	0.5×D for side milling
Countersink tip angle	60 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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