

Garant**Solid carbide chamfer mill 60°, uncoated, Ø e8 DC: 5 mm**

Order data

Order number	208065 5
GTIN	4045197859587
Item class	11X

Description

Version:**Tolerance:** Point angle $\pm 1^\circ$.**Application:**

- Countersinking
- Chamfering

Note:For **HB** shanks use order **No. 208068**.

HB shanks are available at the same price as HA.

No. of teeth Z: 2

Shank: DIN 6535 HA with h6

Chamfer mill: 30 degrees

No. of teeth Z: 2

Flute length L_c : 13 mm

Overall length L: 57 mm

Shank $\varnothing D_s$: 6 mmFeed f_z for side milling in steel $< 900 \text{ N/mm}^2$: 0.02 mm

Technical description

No. of teeth Z	2
Overall length L	57 mm
Feed f_z for side milling in steel $< 900 \text{ N/mm}^2$	0.02 mm
Cutting edge $\varnothing D_c$	5 mm
Shank $\varnothing D_s$	6 mm

Flute length L_c	13 mm
Shank	DIN 6535 HA with h6
Corner chamfer angle	60 degrees
Chamfer mill	30 degrees
Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal $\varnothing$	e8
Helix angle	30 degrees
Cutting width a_e for milling operation	0.5×D for side milling
Countersink tip angle	60 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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