

Garant**Solid carbide chamfer mill 60°, uncoated, Ø e8 DC: 20 mm****Order data**

Order number	208068 20
GTIN	4062406544829
Item class	11X

Description**Version:****Tolerance:** Point angle $\pm 1^\circ$.**Application:**

- **Countersinking**
- **Chamfering**

No. of teeth Z: 2

Shank: DIN 6535 HB to h6

Chamfer mill: 30 degrees

No. of teeth Z: 2

Flute length L_c : 38 mm

Overall length L: 104 mm

Shank Ø D_s : 20 mmFeed f_z for side milling in steel $< 900 \text{ N/mm}^2$: 0.1 mm**Technical description**

Cutting edge Ø D_c	20 mm
Flute length L_c	38 mm
Feed f_z for side milling in steel $< 900 \text{ N/mm}^2$	0.1 mm
No. of teeth Z	2
Overall length L	104 mm
Corner chamfer angle	60 degrees
Shank	DIN 6535 HB to h6

Chamfer mill	30 degrees
Shank Ø D _s	20 mm
Coating	uncoated
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Tolerance nominal Ø	e8
Helix angle	30 degrees
Cutting width a _e for milling operation	Full slot cutting depth 1×D
Countersink tip angle	60 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
------------------------	-----------