

Garant**Solid carbide chamfer mill 60°, uncoated, Ø e8 DC: 3 mm****Order data**

Order number	208068 3
GTIN	4062406538149
Item class	11X

Description**Version:****Tolerance:** Point angle $\pm 1^\circ$.**Application:**

- **Countersinking**
- **Chamfering**

No. of teeth Z: 2

Shank: DIN 6535 HB to h6

Chamfer mill: 30 degrees

No. of teeth Z: 2

Flute length L_c : 8 mm

Overall length L: 57 mm

Shank $\varnothing D_s$: 6 mmFeed f_z for side milling in steel $< 900 \text{ N/mm}^2$: 0.01 mm**Technical description**

No. of teeth Z	2
Shank	DIN 6535 HB to h6
Shank $\varnothing D_s$	6 mm
Flute length L_c	8 mm
Chamfer mill	30 degrees
Overall length L	57 mm
Feed f_z for side milling in steel $< 900 \text{ N/mm}^2$	0.01 mm

Cutting edge Ø D _c	3 mm
Coating	uncoated
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Tolerance nominal Ø	e8
Helix angle	30 degrees
Cutting width a _e for milling operation	Full slot cutting depth 1×D
Countersink tip angle	60 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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