

Garant
Solid carbide chamfer mill 60°, uncoated, Ø e8 DC: 6 mm


Order data

Order number	208068 6
GTIN	4062406538170
Item class	11X

Description

Version:
Tolerance: Point angle $\pm 1^\circ$.

Application:

- **Countersinking**
- **Chamfering**

No. of teeth Z: 2

Shank: DIN 6535 HB to h6

Chamfer mill: 30 degrees

No. of teeth Z: 2

 Flute length L_c : 13 mm

Overall length L: 57 mm

 Shank $\varnothing D_s$: 6 mm

 Feed f_z for side milling in steel $< 900 \text{ N/mm}^2$: 0.03 mm

Technical description

Chamfer mill	30 degrees
Cutting edge $\varnothing D_c$	6 mm
Shank	DIN 6535 HB to h6
Feed f_z for side milling in steel $< 900 \text{ N/mm}^2$	0.03 mm
Overall length L	57 mm
Corner chamfer angle	60 degrees
Flute length L_c	13 mm

Shank Ø D _s	6 mm
No. of teeth Z	2
Coating	uncoated
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Tolerance nominal Ø	e8
Helix angle	30 degrees
Cutting width a _e for milling operation	Full slot cutting depth 1×D
Countersink tip angle	60 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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