

Garant
Solid carbide chamfer mill 60°, uncoated, Ø e8 DC: 8 mm

Order data

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|--------------|---------------|
| Order number | 208068 8 |
| GTIN | 4062406538187 |
| Item class | 11X |

Description
Version:
Tolerance: Point angle $\pm 1^\circ$.

Application:

- **Countersinking**
- **Chamfering**

No. of teeth Z: 2

Shank: DIN 6535 HB to h6

Chamfer mill: 30 degrees

No. of teeth Z: 2

 Flute length L_c : 19 mm

Overall length L: 63 mm

 Shank $\varnothing D_s$: 8 mm

 Feed f_z for side milling in steel $< 900 \text{ N/mm}^2$: 0.04 mm

Technical description

| | |
|---|-------------------|
| Chamfer mill | 30 degrees |
| No. of teeth Z | 2 |
| Shank | DIN 6535 HB to h6 |
| Overall length L | 63 mm |
| Feed f_z for side milling in steel $< 900 \text{ N/mm}^2$ | 0.04 mm |
| Shank $\varnothing D_s$ | 8 mm |
| Flute length L_c | 19 mm |

| | |
|---|--------------------------------------|
| Cutting edge $\varnothing D_c$ | 8 mm |
| Coating | uncoated |
| Tool material | Solid carbide |
| Standard | DIN 6527 |
| Type | N |
| Tolerance nominal \varnothing | e8 |
| Helix angle | 30 degrees |
| Cutting width a_e for milling operation | Full slot cutting depth $1 \times D$ |
| Countersink tip angle | 60 degrees |
| Through-coolant | no |
| Shank tolerance | h6 |
| Colour ring | without |
| Type of product | End mill |

Services

| | |
|------------------------|-----------|
| Shank grinding Type HB | 129100 HB |
|------------------------|-----------|