

Garant**Solid carbide chamfering cutter 90°, uncoated, Ø e8 DC: 12 mm**

Order data

Order number	208071 12
GTIN	4062406544898
Item class	11X

Description

Version:**Tolerance:** Point angle $\pm 1^\circ$.**Application:**

- **Slot milling**
- **Countersinking**
- **Milling**
- **Can also be used as a NC spotting drill.**

No. of teeth Z: 2

Shank: DIN 6535 HB to h6

Chamfer mill: 45 degrees

No. of teeth Z: 2

Flute length L_c : 26 mm

Overall length L: 83 mm

Shank Ø D_s : 12 mmFeed f_z for side milling in steel $< 900 \text{ N/mm}^2$: 0.06 mm

Technical description

Flute length L_c	26 mm
Shank	DIN 6535 HB to h6
Chamfer mill	45 degrees
Overall length L	83 mm
Cutting edge Ø D_c	12 mm
Corner chamfer angle	45 degrees

Feed f_z for side milling in steel < 900 N/mm ²	0.06 mm
Shank Ø D_s	12 mm
No. of teeth Z	2
Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal Ø	e8
Helix angle	30 degrees
Cutting width a_e for milling operation	0.5×D for side milling
Countersink tip angle	90 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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