

Garant
Solid carbide chamfering cutter 90°, uncoated, Ø e8 DC: 3 mm


Order data

Order number	208071 3
GTIN	4062406544836
Item class	11X

Description

Version:
Tolerance: Point angle $\pm 1^\circ$.

Application:

- **Slot milling**
- **Countersinking**
- **Milling**
- **Can also be used as a NC spotting drill.**

No. of teeth Z: 2

Shank: DIN 6535 HB to h6

Chamfer mill: 45 degrees

No. of teeth Z: 2

 Flute length L_c : 8 mm

Overall length L: 57 mm

 Shank Ø D_s : 6 mm

 Feed f_z for side milling in steel $< 900 \text{ N/mm}^2$: 0.01 mm

Technical description

Overall length L	57 mm
Shank	DIN 6535 HB to h6
Flute length L_c	8 mm
No. of teeth Z	2
Shank Ø D_s	6 mm
Cutting edge Ø D_c	3 mm

Feed f_z for side milling in steel < 900 N/mm ²	0.01 mm
Chamfer mill	45 degrees
Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal Ø	e8
Helix angle	30 degrees
Cutting width a_e for milling operation	0.5×D for side milling
Countersink tip angle	90 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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