

Garant
Solid carbide chamfering cutter 90°, uncoated, Ø e8 DC: 8 mm


Order data

Order number	208071 8
GTIN	4062406544874
Item class	11X

Description

Version:
Tolerance: Point angle $\pm 1^\circ$.

Application:

- **Slot milling**
- **Countersinking**
- **Milling**
- **Can also be used as a NC spotting drill.**

No. of teeth Z: 2

Shank: DIN 6535 HB to h6

Chamfer mill: 45 degrees

No. of teeth Z: 2

 Flute length L_c : 19 mm

Overall length L: 63 mm

 Shank $\varnothing D_s$: 8 mm

 Feed f_z for side milling in steel $< 900 \text{ N/mm}^2$: 0.04 mm

Technical description

Feed f_z for side milling in steel $< 900 \text{ N/mm}^2$	0.04 mm
No. of teeth Z	2
Shank	DIN 6535 HB to h6
Corner chamfer angle	45 degrees
Flute length L_c	19 mm
Cutting edge $\varnothing D_c$	8 mm

Chamfer mill	45 degrees
Overall length L	63 mm
Shank Ø D _s	8 mm
Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal Ø	e8
Helix angle	30 degrees
Cutting width a _e for milling operation	0.5×D for side milling
Countersink tip angle	90 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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