

Garant**Solid carbide chamfering cutter 120°, uncoated, Ø e8 DC: 20 mm**

Order data

Order number	208081 20
GTIN	4062406545000
Item class	11X

Description

Version:**Tolerance:** Point angle $\pm 1^\circ$.**Application:**

- **Slot milling**
- **Countersinking**
- **Milling**
- **Can also be used as a NC spotting drill.**

No. of teeth Z: 2

Shank: DIN 6535 HA to h6

Chamfer mill: 60 degrees

No. of teeth Z: 2

Flute length L_c : 38 mm

Overall length L: 104 mm

Shank Ø D_s : 20 mmFeed f_z for side milling in steel $< 900 \text{ N/mm}^2$: 0.1 mm

Technical description

Chamfer mill	60 degrees
No. of teeth Z	2
Flute length L_c	38 mm
Overall length L	104 mm
Shank	DIN 6535 HA to h6
Shank Ø D_s	20 mm

Cutting edge Ø D _c	20 mm
Corner chamfer angle	30 degrees
Feed f _z for side milling in steel < 900 N/mm ²	0.1 mm
Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal Ø	e8
Helix angle	30 degrees
Cutting width a _e for milling operation	0.5×D for side milling
Countersink tip angle	120 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill

Services

Shank grinding Type HB	129100 HB
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