

Garant**Solid carbide deburrer 90°, uncoated, Ø h6 DC: 12M mm****Order data**

Order number	208095 12M
GTIN	4062406286996
Item class	11X

Description**Version:**

With special flute geometry for smooth cutting.

Tolerance: **Dimension S = ±0.1 mm, point angle ±10 arc minutes.** Extra long. For outstanding deburring results on particularly difficult-to-access contours.

Application:

Perfectly suitable for **chamfering** and **deburring** component edges and for **contouring applications**.

No. of teeth Z: 4

Shank: DIN 6535 HA to h6

Chamfer mill: 45 degrees

small Ø D₃: 6 mm

large Ø D₂: 12 mm

No. of teeth Z: 4

Flute length L_c: 3 mm

Dimension S: 4.2 mm

Overall length L: 120 mm

Technical description

Shank	DIN 6535 HA to h6
Corner chamfer angle	45 degrees
Feed f _z in steel < 900 N/mm ²	0.05 mm
Chamfer mill	45 degrees
Overall length L	120 mm

Dimension S	4.2 mm
Shank Ø D _s	12 mm
Cutting edge Ø D _c	12 mm
No. of teeth Z	4
Flute length L _c	3 mm
small Ø D ₃	6 mm
large Ø D ₂	12 mm
Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal Ø	h6
Direction of infeed	horizontal and oblique
Countersink tip angle	90 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill