

Garant**Solid carbide deburrer 90°, TiAlN, Ø h6 DC: 6M mm****Order data**

Order number	208105 6M
GTIN	4062406287009
Item class	11X

Description**Version:**

With special flute geometry for smooth cutting.

Tolerance: **Dimension S = ±0.1 mm, point angle ±10 arc minutes.** Extra long. For outstanding deburring results on particularly difficult-to-access contours.

Application:

Perfectly suitable for **chamfering** and **deburring** component edges and for **contouring applications**.

No. of teeth Z: 4

Shank: DIN 6535 HA to h6

Chamfer mill: 45 degrees

small Ø D₃: 3 mm

large Ø D₂: 6 mm

No. of teeth Z: 4

Flute length L_c: 1.5 mm

Dimension S: 2.1 mm

Overall length L: 100 mm

Technical description

Cutting edge Ø D _c	6 mm
Dimension S	2.1 mm
Overall length L	100 mm
No. of teeth Z	4
Shank Ø D _s	6 mm
Chamfer mill	45 degrees

Shank	DIN 6535 HA to h6
Flute length L_c	1.5 mm
Feed f_z in steel $< 900 \text{ N/mm}^2$	0.025 mm
Corner chamfer angle	45 degrees
small $\varnothing D_3$	3 mm
large $\varnothing D_2$	6 mm
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal \varnothing	h6
Direction of infeed	horizontal and oblique
Countersink tip angle	90 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill