


Solid carbide deburrer 90°, TiAlN, Ø h6 DC: 8 mm

Order data

Order number	208121 8
GTIN	4045197199775
Item class	12X

Description
Version:

Tolerance: **Dimension S = ±0.1 mm, point angle ±10 arc minutes.**

Application:

Perfectly suitable for **chamfering** and **deburring** component edges and for **contouring applications**.

No. of teeth Z: 4

Shank: DIN 6535 HB to h6

Chamfer mill: 45 degrees

No. of teeth Z: 4

Flute length L_c : 5.6 mm

Dimension S: 5.6 mm

Overall length L: 59 mm

Shank Ø D_s : 8 mm

Feed f_z in steel < 900 N/mm²: 0.04 mm

Technical description

Dimension S	5.6 mm
Cutting edge Ø D_c	8 mm
No. of teeth Z	4
Feed f_z in steel < 900 N/mm ²	0.04 mm
Shank Ø D_s	8 mm
Flute length L_c	5.6 mm
Overall length L	59 mm

Shank	DIN 6535 HB to h6
Corner chamfer angle	45 degrees
Chamfer mill	45 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal Ø	h6
Direction of infeed	horizontal and oblique
Countersink tip angle	90 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	End mill