

Garant
Solid carbide deburrer 60°, TiAlN, Ø h6 DC: 12 mm

Order data

Order number	208168 12
GTIN	4045197537430
Item class	11X

Description
Version:

With special flute geometry, smooth cutting. Tolerance: **Dimension S = ± 0.2 mm.**

Application:

Perfectly suitable for **chamfering** and **deburring** component edges and for **contouring applications**.

No. of teeth Z: 6

Shank: DIN 6535 HB to h6

Chamfer mill: 30 degrees

No. of teeth Z: 6

Dimension S: 11.9 mm

Overall length L: 83 mm

Shank Ø D_s: 12 mm

Feed f_z in steel < 900 N/mm²: 0.06 mm

Technical description

Feed f _z in steel < 900 N/mm ²	0.06 mm
Cutting edge Ø D _c	12 mm
Dimension S	11.9 mm
No. of teeth Z	6
Shank Ø D _s	12 mm
Overall length L	83 mm
Shank	DIN 6535 HB to h6

Corner chamfer angle	60 degrees
Chamfer mill	30 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal \varnothing	h6
Direction of infeed	horizontal and oblique
Countersink tip angle	60 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	green
Type of product	End mill