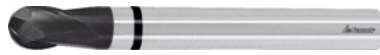


Garant
Solid carbide ball nose slot drill, Diamond, Ø f8 DC / DS: 20 mm

Order data

Order number	209781 20
GTIN	4045197544438
Item class	11Y

Description
Version:

With the latest generation of **crystalline diamond coating sp³**, for process reliability in machining **fibre-reinforced composites, CRP, GRP and graphite**. Double relief ground side clearance angle.

Tolerance: Radius contour = **±0.01 mm**.

No. of teeth Z: 2

Helix angle: 30 degrees

No. of teeth Z: 2

Flute length L_c: 26 mm

Overhang length L₁ incl. recess: 92 mm

Recess Ø D₁: 19.7 mm

Overall length L: 150 mm

Shank Ø D_s: 20 mm

Technical description

Feed f _z for copy milling in graphite	0.13 mm
No. of teeth Z	2
Feed f _z for side milling in graphite	0.13 mm
Recess Ø D ₁	19.7 mm
Overhang length L ₁ incl. recess	92 mm
Cutting edge Ø D _c	20 mm
Shank Ø D _s	20 mm
Overall length L	150 mm

Flute length L_c	26 mm
Helix angle	30 degrees
Radius R	10 mm
Coating	Diamond
Tool material	Solid carbide
Standard	Manufacturer's standard
Tolerance nominal \varnothing	f8
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	0.05×D for copy milling
Cutting width a_e for milling operation	0.2×D for side milling
Shank	DIN 6535 HA with h6
Through-coolant	no
Colour ring	black
Type of product	End mill

Services

Shank clamping flats for shrink-fit chucks, with retainer function Shank \varnothing tool 20 mm	SZ2025 20
Shank grinding Type HB	129100 HB