

Garant

Copy and face mills, indexed, Weldon shank, Ø D / number of effective cutting edges Z: 25/3 mm



Order data

Order number	212003 25/3
GTIN	4062406576486
Item class	210

Description

Version:

The latest generation of copy and face milling cutters. Indexed round inserts ensure stable conditions and secure the insert against accidental twisting during use. The optimised form fit between the indexable insert and insert seat ensures exceptional process reliability.

Note:

$a_{p_{max}} = 5.0 \text{ mm}$

Use GARANT torque screwdriver TQ No. **211750 size 2.2** with bit No. **674252 size 9IP**.

Tool exchange: PowerCard

Through-coolant: yes

Number of cutting edges Z: 3

Overhang L_1 : 59 mm

Overall length L_{tot} : 115 mm

Shank Ø D_s h6: 25 mm

Pack of insert screws: 219878 2 (9IP; 2.2 Nm)

Technical description

Cutting edge Ø D_c	25 mm
Overall length L_{tot}	115 mm
Overhang L_1	59 mm
Shank Ø D_s h6	25 mm
Through-coolant	yes

Number of cutting edges Z	3
Pack of insert screws	219878 2 (9IP; 2.2 Nm)
Shank type	Weldon shank
Milling head suitable for insert shape	round
Milling application	Circular milling
Milling application	End milling
Spacing of the cutters	unequal spacing
Tool exchange	PowerCard

Accessories

Set of insert screws 10 pieces Type 2	219878 2
---------------------------------------	----------