Garant

Copy and face mills, indexed, with threaded shank, Ø D / number of effective cutting edges Z: 25/3 mm

Order data

Order number	212006 25/3
GTIN	4062406576509
Item class	21O

Description

Version:
The latest generation of copy and face milling cutters. Indexed round inserts ensure stable conditions and secure the insert against accidental twisting during use. The optimised form fit between the indexable insert and insert seat ensures exceptional process reliability.
Note:
$a_{p\ max}$ = 5.0 mm.
Use GARANT torque screwdriver TQ No. **211750 size 2.2** with bit No. **674252 size 9IP**.
Tool exchange: PowerCard
Through-coolant: yes
Number of cutting edges Z: 3
Ø D_1 h6: 12.5 mm
Ø D_2: 20.7 mm
Overall length L_{tot}: 35 mm
Mounting thread M: M12
Pack of insert screws: 219878 2 (9IP; 2.2 Nm)

Technical description

Ø D_2	20.7 mm
Overall length L_{tot}	35 mm
Through-coolant	yes

Cutting edge ∅ D_c	25 mm
∅ D_1 h6	12.5 mm
Number of cutting edges Z	3
Pack of insert screws	219878 2 (9IP; 2.2 Nm)
Mounting thread M	M12
Shank type	with threaded shank
Milling head suitable for insert shape	round
Milling application	Ramping
Milling application	Ramping
Spacing of the cutters	unequal spacing
Tool exchange	PowerCard

Accessories

Set of insert screws 10 pieces Type 2	219878 2