

Garant**Copy and face mills, indexed, with bore, Ø D / number of teeth Z: 100/9 mm**

Order data

Order number	212018 100/9
GTIN	4062406576684
Item class	210

Description

Version:

The latest generation of copy and face milling cutters. Indexed round inserts ensure stable conditions and secure the insert against accidental twisting during use. The optimised form fit between the indexable insert and insert seat ensures exceptional process reliability.

Note:

$a_{p\max} = 6.0 \text{ mm.}$

Use GARANT torque screwdriver TQ No. **211750 size 3.8** with bit No. **674252 size 15IP**.

Tool exchange: PowerCard

Through-coolant: yes

Number of cutting edges Z: 9

Overall length L_{tot} : 50 mm

Mounting bore Ø: 32 mm

Pack of insert screws: 219878 3 (15IP; 3.8 Nm)

Technical description

Through-coolant	yes
Mounting bore Ø	32 mm

Pack of insert screws	219878 3 (15IP; 3.8 Nm)
Overall length L_{tot}	50 mm
Cutting edge $\varnothing D_c$	100 mm
Number of cutting edges Z	9
Shank type	with bore
Milling head suitable for insert shape	round
Milling application	Circular milling
Milling application	Circular milling
Spacing of the cutters	unequal spacing
Tool exchange	PowerCard

Accessories

Set of insert screws 10 pieces Type 3	219878 3
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