

**Garant**
**RPKW1204MOT, HB7515, Type: ST1400**


## Order data

Order number	212054 ST1400
GTIN	4062406390372
Item class	21A

## Description

### Version:

**All indexable inserts are suitable for use with carriers that are 0° negative and also with carriers that are 7° positive.**

### Note:

Standard application values for  $a_e = 0.3 \times D$  /  $a_p = 1.2$  mm.

In order to use all six cutting edges, an  $a_p$  of 3 mm must not be exceeded.

Feed  $f_z$  per tooth: 0.35 mm

ISO code indexable insert: RPKW1204MOT

Type: ST1400

## Technical description

Type	ST1400
ISO code indexable insert	RPKW1204MOT
Grade	HB7515
Feed $f_z$ per tooth	0.35 mm
Type of product	Indexable insert for milling

