

Garant
Copy mill, with threaded shank, Ø D: 32 mm

Order data

Order number	212620 32
GTIN	4062406183844
Item class	210

Description
Version:

Without through-coolant feed.

Exactly accurate insert bedding due to optimised design of insert and insert seat tolerances.

Highest interchange accuracy guaranteed: ± 0.015 mm.

Application:

General use for finishing and semi-finishing operations.

Steel – for general use in machining drop-forgings, and in mould making.

Note:

Calculate the speed based on the effective $\varnothing D_w$.

Tool exchange: PowerCard

Through-coolant: no

Number of cutting edges Z: 2

$\varnothing D_1$ h6: 17 mm

$\varnothing D_2$: 30 mm

Overall length L_{tot} : 45 mm

Length 1: 45 mm

Mounting thread M: M16

Technical description

Cutting edge $\varnothing D_c$	32 mm
$\varnothing D_1$ h6	17 mm
Mounting thread M	M16
Insert screw	219876 (30IP; 6.0 Nm)

Number of cutting edges Z	2
Overall length L _{tot}	45 mm
Through-coolant	no
Ø D ₂	30 mm
Length 1	45 mm
Shank type	with threaded shank
Milling application	Copy milling
Tool exchange	PowerCard

Accessories

Clamping screw	219874
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 30IP	674252 30IP