

Garant
ANGX10T308ZEER, HB9540, Type: ST1400


Order data

Order number	213066 ST1400
GTIN	4062406355456
Item class	21A

Description

Version:

Double-sided 2-edge inserts. High-performance substrates and innovative cutter geometries guarantee the best possible production results.

Note:

Standard application values for $a_e = 0.5...1 \times D/a_{p,max}$.

Programming radius at $a_{p,max}$: 1.6 mm

Feed f_z per tooth: 0.9 mm

Technical description

Type	ST1400
Feed f_z per tooth	0.9 mm
Corner radius	0,8 mm
ISO code indexable insert	ANGX10T308ZEER
Grade	HB9540
Tool material	Carbide

recommended cutting depth $a_{p\max}$	0.8 mm
maximum cutting depth $a_{p\max}$	1 mm
Programming radius at $a_{p\max}$	1.6 mm
Type of product	Indexable insert for milling