

Garant

Shoulder mill 90°, with bore, Ø D / number of teeth Z: 63/9 mm



Order data

Order number	215182 63/9
GTIN	4062406570194
Item class	210

Description

Version:

The corner milling system for **stepless shoulder milling**. The compact insert size ensures **immense stability** with an extra-high number of cutting edges – resulting in **very high productivity**.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 7IP**.

Tool exchange: PowerCard

maximum cutting depth $a_{p,max}$: 2 mm

Overall length L_{tot} : 40 mm

Mounting bore Ø: 22 mm

suitable indexable insert: XNEX 040308

Pack of insert screws: 219878 1 (7IP; 1.2 Nm)

Technical description

maximum cutting depth $a_{p,max}$	2 mm
Cutting edge Ø D_c	63 mm
Mounting bore Ø	22 mm

suitable indexable insert	XNEX 040308
Number of cutting edges Z	9
Pack of insert screws	219878 1 (7IP; 1.2 Nm)
Overall length L_{tot}	40 mm
Shank type	with bore
Setting angle κ	90 degrees
Milling application	Ramping
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable insert cutter

Accessories

Set of insert screws 10 pieces Type 1	219878 1
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