

Garant**XNEX 080608, HB7525, Type: ST900**

Order data

Order number	215185 ST900
GTIN	4062406392246
Item class	21A

Description

Version:

6 edges ensure good value for money, due to a low price per cutting edge.
Double-sided 2x3-edge carbide indexable insert for **shoulder milling operations**.

Note:

Standard application values for $a_e = 0.3 \times D$ / $a_p = 3\text{ mm}$.

maximum cutting depth $a_{p\text{ max}}$: 4 mm

Feed f_z per tooth: 0.18 mm

Technical description

Feed f_z per tooth	0.18 mm
Corner radius	0,8 mm
Type	ST900
ISO code indexable insert	XNEX 080608
Grade	HB7525
Tool material	Carbide
maximum cutting depth $a_{p\text{ max}}$	4 mm

Number of changes/inserts	6
Type of product	Indexable insert for milling