

**Garant**
**XNEX 040308, HB7525, Type: ST900**


## Order data

Order number	215195 ST900
GTIN	4062406569914
Item class	21A

## Description

### Version:

**Double-sided** 3-edged indexable inserts. High-performance tool materials for **extremely reliable processes**.

### Note:

Standard application values for  $a_e = 0.3 \times D$  /  $a_p = 2$  mm.

maximum cutting depth  $a_{p,max}$ : 2 mm

Feed  $f_z$  per tooth: 0.12 mm

## Technical description

Feed $f_z$ per tooth	0.12 mm
Corner radius	0,8 mm
Type	ST900
ISO code indexable insert	XNEX 040308
Grade	HB7525
Tool material	Carbide
maximum cutting depth $a_{p,max}$	2 mm

Number of changes/inserts	6
Type of product	Indexable insert for milling