

**Garant**
**APMT 133504 ER, HB7520, Type: ALU**

**Order data**

Order number	215315 ALU
GTIN	4062406358099
Item class	21L

**Description**
**Note:**

Standard application values for  $a_e = 0.25 \times D$  /  $a_p = 4$  mm,  $a_{p_{max}} = 6$  mm.

Feed  $f_z$  per tooth: 0.15 mm

maximum cutting depth  $a_{p_{max}}$  when slot milling from solid: 6 mm

**Technical description**

Feed $f_z$ per tooth	0.15 mm
maximum cutting depth $a_{p_{max}}$ when side milling	13 mm
maximum cutting depth $a_{p_{max}}$ when slot milling from solid	6 mm
Type	ST900
ISO code indexable insert	APMT 133504 ER
Grade	HB7520
Tool material	Carbide
Type of product	Indexable insert for milling

