



Shoulder mill 90°, Weldon shank, Ø D: 20/3 mm



Order data

Order number	215803 20/3
GTIN	4062406396534
Item class	220

Description

Note:

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

Machining strategy: MTC

Overhang L_1 : 40 mm

Overall length L_{tot} : 90 mm

Shank $\varnothing D_s$ h6: 20 mm

suitable indexable insert: AP.. 1003..

Pack of insert screws: 219814 (8IP; 1.2 Nm)

Technical description

Shank $\varnothing D_s$ h6	20 mm
suitable indexable insert	AP.. 1003..
Cutting edge $\varnothing D_c$	20 mm
Overhang L_1	40 mm
Pack of insert screws	219814 (8IP; 1.2 Nm)
Overall length L_{tot}	90 mm
Number of cutting edges Z	3
Shank type	Weldon shank
Setting angle κ	90 degrees
Milling application	End milling

Machining strategy	MTC
Type of product	Indexable insert cutter

Accessories

Set of insert screws 10-piece	219814
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