



Shoulder mill 90°, Weldon shank, Ø D: 25/4 mm



Order data

Order number	215803 25/4
GTIN	4062406396541
Item class	220

Description

Note:

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

Machining strategy: MTC

Overhang L_1 : 49 mm

Overall length L_{tot} : 105 mm

Shank $\varnothing D_s$ h6: 25 mm

suitable indexable insert: AP.. 1003..

Pack of insert screws: 219814 (8IP; 1.2 Nm)

Technical description

Overall length L_{tot}	105 mm
suitable indexable insert	AP.. 1003..
Shank $\varnothing D_s$ h6	25 mm
Cutting edge $\varnothing D_c$	25 mm
Number of cutting edges Z	4
Pack of insert screws	219814 (8IP; 1.2 Nm)
Overhang L_1	49 mm
Shank type	Weldon shank
Setting angle κ	90 degrees
Milling application	End milling

Machining strategy	MTC
Type of product	Indexable insert cutter

Accessories

Set of insert screws 10-piece	219814
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