



Circular mills, with thread steel, Type: 16/M5



Order data

Order number	217253 16/M5
GTIN	4062406060060
Item class	21Q

Description

Version:

Extra-slim version for thread milling.

Note:

Polygon milling inserts type P12 / P16 / P26 No. 217255 – 217327.

Tool exchange: PowerCard

Through-coolant: yes

smallest hole $\varnothing D$: 18 mm

Thread size M: M5 mm

for insert type: P16

Internal $\varnothing d_1$: 9.5 mm

maximum cutting depth S_{max} : 4.1 mm

Overall length L_{tot} : 18.5 mm

Technical description

Thread depth	15 mm
maximum cutting depth S_{max}	4.1 mm
Internal $\varnothing d_1$	9.5 mm
Thread size M	M5 mm
Shank type	with thread

Overall length L_{tot}	18.5 mm
Through-coolant	yes
for insert type	P16
smallest hole $\varnothing D$	18 mm
Set of insert screws	219818 (8IP; 1,2 Nm)
Application	Internal
Application for type of drilling	for blind hole and through hole
Material of milling tool	with thread steel
Tool exchange	PowerCard
Type of product	Indexable insert cutter