

**Garant**
**Thread milling head, Weldon shank, Ø D: 15 mm**

**Order data**

Order number	218110 15
GTIN	4062406245214
Item class	21R

**Description**
**Application:**

- **For large and deep threads.**
- **For parallel internal threads; other inserts and carriers available on request.**
- **For threads in through holes and blind holes.**
- **For universal use on left-hand and right-hand threads.**
- **Low cutting pressure.**

Through-coolant: yes

Insert size: 11

Number of cutting edges Z: 1

Mounting thread: M6

Effective Ø D: 14.75 mm

Collar Ø D<sub>1</sub>: 10.6 mm

Overall length L<sub>tot</sub>: 20.5 mm

**Technical description**

Number of cutting edges Z	1
Overall length L <sub>tot</sub>	20.5 mm
Effective Ø D	14.75 mm
Insert size	11
Overhang L <sub>1</sub>	15 mm

Insert screw	272520 (TX8; 1.02 Nm)
Mounting thread	M6
Collar $\varnothing D_1$	10.6 mm
$L_2$	5.2 mm
Number of clamping slots	1
Application for type of drilling	for blind holes and through holes
Cutting direction	left-hand and right-hand
Shank type	Weldon shank
Through-coolant	yes
Type of product	thread milling cutter

## Accessories

6 mm blade for Torx® Torx® profile TX8	659922 TX8
Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm	659906 200