

Garant**Thread milling head, Weldon shank, Ø D: 17 mm****Order data**

Order number	218110 17
GTIN	4062406252328
Item class	21R

Description**Application:**

- **For large and deep threads.**
- **For parallel internal threads; other inserts and carriers available on request.**
- **For threads in through holes and blind holes.**
- **For universal use on left-hand and right-hand threads.**
- **Low cutting pressure.**

Through-coolant: yes

Insert size: 11

Number of cutting edges Z: 1

Mounting thread: M8

Effective Ø D: 16.75 mm

Collar Ø D₁: 13 mmOverall length L_{tot}: 22.2 mm**Technical description**

Effective Ø D	16.75 mm
Number of cutting edges Z	1
Overall length L _{tot}	22.2 mm
Insert size	11
Overhang L ₁	17 mm

Mounting thread	M8
Insert screw	272520 (TX8; 1.02 Nm)
Collar Ø D ₁	13 mm
L ₂	5.2 mm
Number of clamping slots	1
Application for type of drilling	for blind holes and through holes
Cutting direction	left-hand and right-hand
Shank type	Weldon shank
Through-coolant	yes
Type of product	thread milling cutter

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm	659906 200
6 mm blade for Torx® Torx® profile TX8	659922 TX8