

Garant
Thread milling head, Weldon shank, Ø D: 26 mm

Order data

Order number	218110 26
GTIN	4062406245245
Item class	21R

Description
Application:

- **For large and deep threads.**
- **For parallel internal threads; other inserts and carriers available on request.**
- **For threads in through holes and blind holes.**
- **For universal use on left-hand and right-hand threads.**
- **Low cutting pressure.**

Through-coolant: yes

Insert size: 11

Number of cutting edges Z: 3

Mounting thread: M12

Effective Ø D: 26.6 mm

Collar Ø D₁: 21 mm

Overall length L_{tot}: 25.2 mm

Technical description

Insert size	11
Overall length L _{tot}	25.2 mm
Overhang L ₁	20 mm
Number of cutting edges Z	3
Effective Ø D	26.6 mm

Mounting thread	M12
Insert screw	272520 (TX8; 1.02 Nm)
Collar Ø D ₁	21 mm
L ₂	5.2 mm
Number of clamping slots	3
Application for type of drilling	for blind holes and through holes
Cutting direction	left-hand and right-hand
Shank type	Weldon shank
Through-coolant	yes
Type of product	thread milling cutter

Accessories

6 mm blade for Torx® Torx® profile TX8	659922 TX8
Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm	659906 200