

**Garant**
**Thread milling head, Weldon shank, Ø D: 31 mm**

**Order data**

Order number	218110 31
GTIN	4062406245252
Item class	21R

**Description**
**Application:**

- **For large and deep threads.**
- **For parallel internal threads; other inserts and carriers available on request.**
- **For threads in through holes and blind holes.**
- **For universal use on left-hand and right-hand threads.**
- **Low cutting pressure.**

Through-coolant: yes

Insert size: 11

Number of cutting edges Z: 4

Mounting thread: M12

Effective Ø D: 30.9 mm

Collar Ø D<sub>1</sub>: 25 mm

Overall length L<sub>tot</sub>: 28 mm

**Technical description**

Overhang L <sub>1</sub>	22.8 mm
Overall length L <sub>tot</sub>	28 mm
Number of cutting edges Z	4
Insert size	11
Effective Ø D	30.9 mm

Mounting thread	M12
Insert screw	279810 4 (TX8; 1.02 Nm)
Collar Ø D <sub>1</sub>	25 mm
L <sub>2</sub>	5.2 mm
Number of clamping slots	4
Application for type of drilling	for blind holes and through holes
Cutting direction	left-hand and right-hand
Shank type	Weldon shank
Through-coolant	yes
Type of product	thread milling cutter

## Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm	659906 200
6 mm blade for Torx® Torx® profile TX8	659922 TX8