

**Garant****Thread milling head, Weldon shank, Ø D: 36 mm****Order data**

Order number	218110 36
GTIN	4062406245269
Item class	21R

**Description****Application:**

- **For large and deep threads.**
- **For parallel internal threads; other inserts and carriers available on request.**
- **For threads in through holes and blind holes.**
- **For universal use on left-hand and right-hand threads.**
- **Low cutting pressure.**

Through-coolant: yes

Insert size: 16

Number of cutting edges Z: 3

Mounting thread: M16

Effective Ø D: 35.5 mm

Collar Ø D<sub>1</sub>: 29 mmOverall length L<sub>tot</sub>: 32.95 mm**Technical description**

Overall length L <sub>tot</sub>	32.95 mm
Effective Ø D	35.5 mm
Number of cutting edges Z	3
Overhang L <sub>1</sub>	25 mm
Insert size	16

Insert screw	279810 2 (TX10; 1.58 Nm)
Mounting thread	M16
Collar Ø D <sub>1</sub>	29 mm
L <sub>2</sub>	7.95 mm
Number of clamping slots	3
Application for type of drilling	for blind holes and through holes
Cutting direction	left-hand and right-hand
Shank type	Weldon shank
Through-coolant	yes
Type of product	thread milling cutter

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## Accessories

6 mm blade for Torx® Torx® profile TX10	659922 TX10
Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm	659906 200